

Technical Data Sheet



ALCOLOR PA A OR922-3356

Base Polymer	Polyamide 6
Colour	orange, similar to RAL 2003
Thermal Stability Colourant	260 °C max.
Light Fastness Colourant	blue woolscale 7
For use in	Polyamide
Special Features	free from cadmium, lead and diarylide pigments, high additive content, dust-free, high dispersibility
Market Segment	Automotive, Machinery, electrical and electronic
Application Area	blow moulded parts, extruded parts, injection moulded parts

Dosage	3,0 % extrusion 3,0 % injection moulding dependant on wall thickness and required colour intensity dependant on application and operational area
Pre-Drying Conditions	80 °C in a dry air (dessiccant) dryer for 2-12 h dependant on moisture content
Processing Injection Moulding	melt temperature 250-270 °C mould temperature 40-80 °C
Storage	dry, protected from light